

# EXPERIMENTAL PROCEDURE FOR DURABLE ROADS BY ADAPTING TO THE NANO CHEMICAL COMPOSITION AND RBI-81

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**Abstract:** Flexible pavement construction in India involves different types of layers on the roadbed, such as GSB, WMM, DBM and BC. They are building large amounts of aggregate by breaking rocks. Since the development of highways in India is a continuous process, it has a great impact on natural resources. Due to the depletion of stone, the value of building materials will increase. In some areas where the nature of soil and aggregate are not suitable for highway construction, it is necessary to use different materials for construction, which may reduce the value of pavement construction. The stabilization of the road bed soil will result in a reduction in the thickness of the road surface, and it is economical to do so. Soil stabilization refers to permanently changing any characteristics of the soil to enhance its engineering performance. Starting from the economic purpose of the highway, stable gravel roads can be built in areas with small traffic. In order to stabilize the soil, it can be modified by adding lime, RBI-81, ash and other additives to expand the strength, firmness and performance of the soil, so that it can be used for developing foundations for pavement construction. Nowadays, a variety of different proprietary additives are also used to stabilize various types of soil, which is usually achieved through physical or chemical stabilization. In the stabilization method, soil stabilization mainly depends on the chemical reaction between the stabilizer and soil minerals to achieve the desired impact.

In this study, RBI 81 stabilizers were used to change the properties of the soil while adding small amounts of Organo-silane (a nanotechnology material) and RBI 81. This added substance disposes of slender ascent and water entrance and lessens water porousness. It responds for all time with soil surface, artificially changes water engrossing silanol gathering to water safe alkyl siloxane at room temperature. It builds soil CBR esteem up to 100%, and diminishes breadth of soil. This added substance keeps up breathability by making a single

direction obstruction. Because of this Organo-silane and RBI 81 soil Sub-base remaining parts dry all over stormy season because of decrease in water entrance. By utilizing Organo-Silane, soil deformation resistance increases.

## INTRODUCTION:

The Concept of Stabilization is the Criteria for improving the designing Properties of soils and Granular materials utilized for Pavement base Courses, Sub base Coarses and Sub level by utilization of added substances/Stabilizers. Which are blended into soil/Granular material to impact the ideal upgrades. In occasions past, different kinds of materials have been added to soil to expand its steadiness, for use as a designing development material. In any case, these materials like Cement, Lime and Fly Ash expanding the designing Properties and lessen Permeability and water sealing Properties up somewhat as it were. However, The Incorporation of NANO materials including Cement will expand impermeability and furthermore increment the solidness of Pavements up to most extreme degree.

Some of down to earth favorable circumstances, for example:

- A wide accessibility of items from the commercial center
- The overall simplicity of transportation and field dealing with.
- Quick speed of development, without the requirement for substantial hardware for example, earth-moving machines.
- Lightweight in correlation with other development materials, hence forcing less pressure up on the establishment.
- Sturdiness and long life when appropriately chose.
- General environment security, since they won't corrupt.

**INFLUENCE OF STABILIZATION ON PAVEMENT:**

Asphalt configuration depends on the reason that base indicated underlying strength will be accomplished for each layer should oppose shearing, stay away from inordinate avoidances that cause exhaustion breaking inside the layer or in overlying layers and forestall exorbitant permanent distortion through densification. As the nature of layer is expanded, the capacity of that layer to disperse the heap over more prominent zone is by and large expanded, so a decrease in the necessary thickness of the asphalt layer might be allowed. A portion of the credits of soil alterations referenced underneath.

**APPLICATIONS SOIL STABILIZATION:**

- Increment the mechanical characteristics of street development soils
- Improve stacking limit (CBR)
- Increment underlying respectability
- Diminishing unsafe dampness entrance
- Give longer financial existence of the street bed
- Lessening support costs
- Lower development costs

**OBJECTIVES**

The explanation behind this examination work is to evaluate the different kinds of Nano materials accessible and to gauge the strength of Stabilization by blending concrete in with Nano materials in asphalt development and upkeep. To accomplish this point, the beneath targets have been distinguished:

- To evaluate the presentation of the Nano materials (Terrasil and Zycobond) by standing out the typical stretch from the stretch utilizing Nano materials with Cement settled stretch.
- To unite the Nano materials remembering concrete for some gathered insitu soil materials and survey execution.
- To research the result and make fitting recommendations for ideal use.

**RBI - 81 AND ITS PROPERTIES**

RBI is a special, savvy, climate well disposed innovative achievement in soil adjustment, squander restricting and asphalt layer plan for the street and parkway building world. RBI Grade-81 is an extraordinary and exceptionally

viable regular inorganic soil stabilizer for framework improvement and fix.

Meets the prerequisite for an all around demonstrated, dependable and exceptionally savvy strategy by making a solid and irreversible impermeable layer impervious to unfavorable climatic conditions, from high temperatures to permafrost conditions, and obliging a wide range of streets and burden necessities.

It is climate amicable and stresses the utilization of reused material, perceiving the absence of promptly accessible assets. It decreases the Carbon Footprint of any venture by diminishing transportation prerequisites and fossil fuel byproducts. This makes it qualified for Carbon Credits in the climate cordial touchy worldwide commercial center.

**TERRASIL**

It is H<sub>2</sub>O dissolvable, simple to apply, nanotechnology admixture. It is a Ultraviolet and warmth consistent responsive soil modifier to balance out and water opposition soil sub evaluation. It is a green innovation license negligible utilization of totals. It responds with H<sub>2</sub>O adoring silanol sets of sand, sediment, mud, and totals to change it to exceptionally stable water impenetrable alkyl siloxane bonds and shapes a breathable in-situ layer. It tackles the basic sub-surface issues.

**ZYCOBOND**

It is acrylic co-polymer dispersing for the dirt particles and giving protection from soil disintegration and residue anticipation. It is blended in with Terrasil and splash on compacted soils. It strengthens the nature of soil film, forestalls soil crumbling, quick drying of soil layers/earth asphalt after storms and hence it helps in limit upkeep cost.

**Materials used:**

The affirmed soils according to proposed in the lab preliminaries. RBI-81 according to referenced in the lab preliminaries. The RBI-81 will ideally be new and tried. Added substances ORGANO-SILANE is according to prerequisite of preliminary blends.

**Mixing and Pulverization of material:**

The utilization of in-suit soil and moorum (Gravelly soils) from Borrow region will be blended in 40 % (in-suit) 60

%( Moorum). The mixing of soil will be done on an area close to work place either by weight or volumetrically. The material will be liberated from logs, stumps, roots or some other fixings prone to influence the steadiness of the settled layer, for successful adjustment. Soil should be in well pummeling state before concrete is added. The level of pummeling will be to such an extent that at any rate 80% of soil goes through 75 micron sifter and there will be no knots bigger than 25mm size.

#### **Preparation and Marking of site:**

The toe width will be stamped appropriately and uncovered to arrive at a degree of 1.5m from FRL for proposed areas of soil adjustment. The width will oblige the roller drum and the suitable cross area according to planned TCS of agreement.

The uncovered soil will be utilized for mixing. The accomplished levels will be tried in the wake of leveling and compaction. The level of compaction will not be under 95%.

#### **Laying Mixing Materials:**

The mixed soil will be unloaded on arranged surface. It will be spread consistently by grader to the necessary segment. The layer thickness will be 150mm and blended by a rotavator to a profundity of 150mm with water splashing component and the surface will be made level again by a grader.

Common dampness content will be checked for this mixed soil and for uniform blending of concrete the NMC will be under 4 to 5%. On the off chance that dampness is more, concrete won't be blended as expected and drying is required.

Over this the RBI-81 (5%) will be spread consistently. The necessary amount of RBI-81 will be welcomed nearby ahead of time and will be affirmed.

The mixed soil and RBI-81 will be blended altogether by the rotavator again to the degree of full thickness of network.

The dirt examples will be gathered for CBR tests before expansion of water with synthetic substances.

At the point when the shade of soil gets uniform at full profundity of layer, the surface will be made level again for watering. Organo-Silane build will be blended in the water at the pace of 0.6kg/cum of the RBI-81 soil blend

to half of complete water necessity. The RBI-81 soil blend will be blended appropriately by rotavator.

After this the equilibrium amount of water blended in with Organo-Silane accumulate at the pace of 0.6%kg/cum of mixed soil will be showered once more. The dirt by and by is blended in with rotavator. The surface will be appropriately leveled to the required and segmented with the assistance of surface will be appropriately leveled to the required and separated with the assistance of grader. As of now soil tests will be gathered for amount control tests.

#### **Rolling Pattern:**

The dampness substance of mixed soil will be OMC +2% of mixed soil. The rolling will be begun on leveled surface with assistance of roller. The rolling will be started from lower edge and continue towards upper edge.

Each pass of the roller will over lap 1/3rd of the previous pass. It is vital to finish the moving inside 2 hours subsequent to blending the concrete. Set up the moving example to accomplish 97% compaction of soil blend. The surface will be done to smooth. Whenever required a last compaction of static pass be utilized.

#### **Testing of compacted layer:**

The settled and compacted layer will be tried for level of compaction. The compaction will be 97% of lab MDD of mixed soil. The levels will be recorded for the compacted layer.

#### **Curing of compacted layer:**

After the compaction test, relieving will initiate and proceed for each 2-4 hours for 48 to 72 hours. The outside of the balanced out layer will be cleaned and any material ought to be taken out from it. Next layer might be started after the positive test outcomes. At the point when layer development compasses to the top layer the compacted surface of that layer will be splashed with water arrangement of Organo-Silane and water blended in the proportion 1:1:200.

#### **Acceptance Criteria:**

- The level of compaction will not be under 97% of lab MDD of mixed soil.
- Layer thickness resistance will be +/- 20mm.
- Compressive Strength of 150mm 3D square forms will not be under 1.5Mpa.
- The Elastic modulus of soil will be more than 600.

- The CBR of material will not be under 30%.

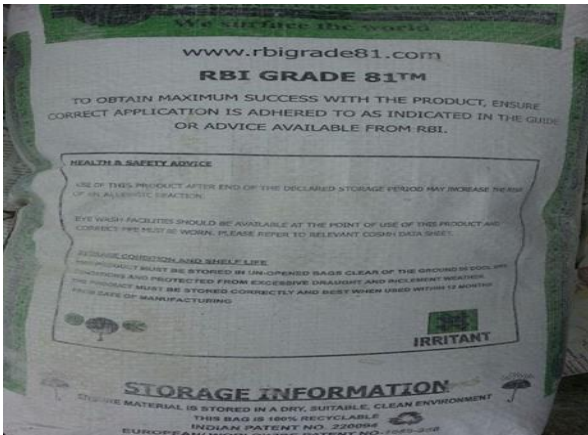


Fig. No. 1- RBI – 81



Fig. No. 2- Zycobond

RESULTS:-

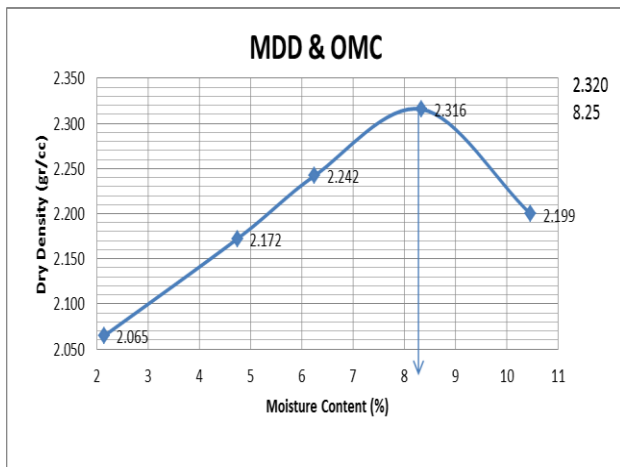


Fig-3 Graph Representing MDD & OMC of in Suit SPECIMEN A.

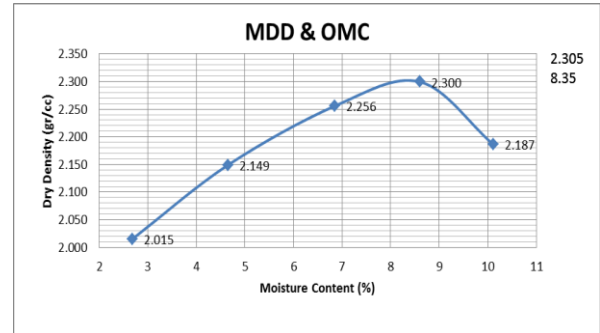


Fig-4 Graph Representing MDD & OMC of in Suit SPECIMEN B

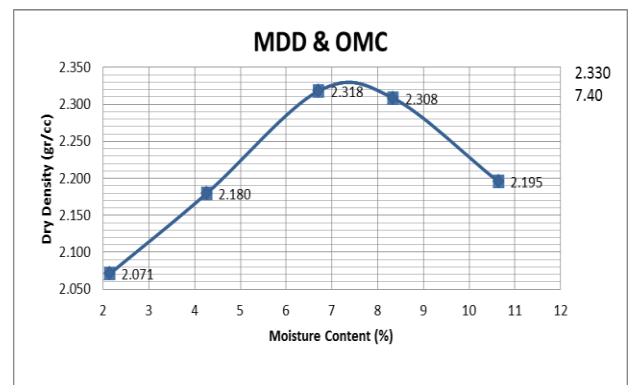


Fig-5 Graph Representing MDD & OMC of in Suit SPECIMEN C

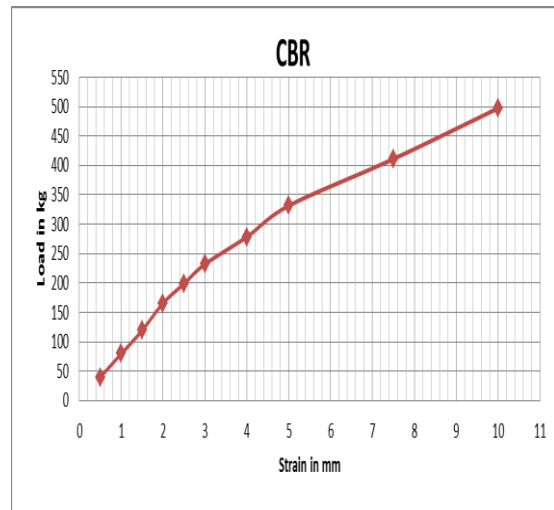


Fig-6 Graph Representing California Bearing Ratio of in suit SPECIMEN A

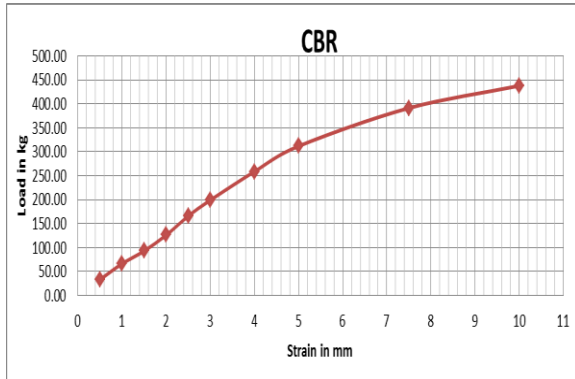


Fig-7 Graph Representing California Bearing Ratio of in suit SPECIMEN B

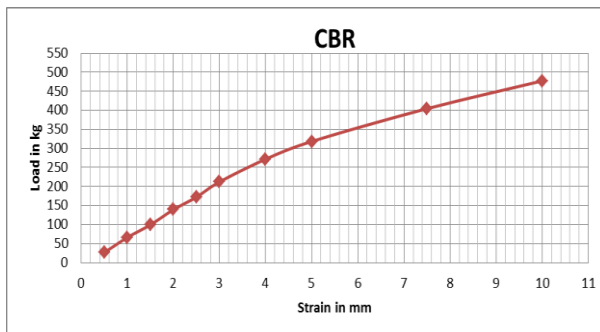


Fig-8 Graph Representing California Bearing Ratio of in suit SPECIMEN C

## CONCLUSION

The SPECIMEN A, SPECIMEN B and SPECIMEN C are having the O.M.C of 8.34%, 8.60%, 6.71% respectively, M.D.D. of 2.316g/cc, 2.300g/cc, 2.318g/cc respectively, C.B.R outcome are 16.13%, 15.16%, 15.49%, free swell index outcome values are 18.42%, 15.40%, 14.65%.

Based on among the values SPECIMEN A got better results, as per IRC recommendations. But as per IRC SP: 89 – 2010, The Required UCS value for Soil Stabilization IS 10 to 13 N/mm<sup>2</sup>. In order to make the soil samples as pavement sub grade material, I choose, RBI-81 Terracil & Zycobond with different proportions. I treated the soil specimen with admixtures with various mixing proportions and last got the Required UCS outcome value is achieved at 12 % of RBI-81, Terracil & Zycobond 1 Kg/m<sup>3</sup>.

The above proportion of admixtures (12 % of RBI-81, Terracil & Zycobond 1 Kg/m<sup>3</sup>) is done for all three soil samples A,B, and C. and I got the following values, The SPECIMEN A, SPECIMEN B and SPECIMEN C

having the O.M.C of 6.7%, 8.24%, 8.14% respectively, M.D.D. of 2.357 g/cc, 2.318 g/cc, 2.338 g/cc respectively, C.B.R values of 221.97%, 225.52%, 226.48 % respectively and free swell index values of 10.27%, 15.4%, 12.5% respectively.

Considering on above values I am suggesting that, all the three soil samples can be used as pavement sub grade material.

By using this stabilizing technique we can reduce the thickness of soil sub grade layer. Hence the cost of project is reduced, quantity of soil used in project is reduced and time of the project is also reduced.

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