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"Effect of SAP on Mechanical Properties of Hardened Concrete as Partial Replacement of Cement for M-30 Concrete"

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Abstract—Concrete is most widely used construction material due to its good compressive strength and durability. Concrete can be cured by water curing and by self curing agent. Conventional concrete require water curing for a minimum of 28 days to complete its target strength. Therefore water curing is very much necessary to prevent unsatisfactory properties of cement concrete. In order to have good quality curing, surplus of evaporation from the surface need to be prevented. Self-curing concrete is one of the extraordinary concrete which is gaining importance in recent days as it avoid errors which were caused by human, structures which are not available, terrains where curing becomes complicated and in places where the fluoride content badly influences the property of concrete Plain concrete needs pleasant atmosphere by providing moisture for a minimum period of 28 days for good hydration and to attain desired strength. Self curing concrete is the one which can cure itself by retaining its moisture content. In the this research, the affect of admixture (SAP) on split tensile strength, flexural strength test by varying the percentage of SAP by weight of cement from 0%, 0.8%, 1.6%, 2.4% & 3.2% are studied for M30 mixes

Keywords: SAP, water cement ratio, compressive strength, flexural strength, tensile strength

1. INTRODUCTION

Proper curing of concrete structures is very important to fulfill performance and durability necessities. In typical curing this can be achieved by external curing applied when combination, putting and finishing. Self-curing or internal curing could be a technique that may be wont to give extra wetness in concrete for simpler hydration of cement and reduced self-desiccation. The ACI-308 Code states that "internal curing refers to the method by that the association of cement happens due to the supply of extra internal water that's not a part of the blending water". The extra internal water is usually provided by using comparatively little amounts of saturated, lightweight weight, polythene Glycol, super absorbent chemical compound particles within the concrete.

2. MATERIAL USED

- **2.1 Cement:** Portland Pozzolana cement (PPC) is used in this research work.
- **2.2 Sand**: Sand is available near Narmada River. This sand is used for the above research work.
- **2.3 Natural aggregate**: 20 mm natural coarse aggregate is used having a specific gravity of 2.72..
- **2.4 Super Absorbent polymer (SAP):** The common SAPs are added at rate of 0.2, 0.3 and 0.4 wt % of cement. The SAPs are covalently cross-linked. They are Acryl amide/acrylic acid copolymers. One type of SAPs are suspension polymerized, spherical particles with an average particle size of approximately 1.00 mm; another type of SAP is solution polymerized and then crushed and sieved to particle sizes in the range of 0.50–2.00 mm. The size of the swollen SAP particles in the cement pastes and mortars is about three times larger due to pore fluid absorption. The swelling time depends especially on the particle size distribution of the SAP. It is seen that more than 50% swelling occurs within the first 5 min after water addition

Table 1: Properties of Super Absorbent Polymer

Particle size	1 mm(Average)
Water absorption with	150 g for 1 g of SAP
distilled water	
pH of absorbed water	Neutral
Density	1.08
Bulk density	0.85
Hydration / Dehydration	Reversible
Decomposition in sun	6 months
light	
Available water	95% approx.
Particle size	1 mm(Average)

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3. EXPERIMENTAL WORK AND TEST

- **3.1 Mix Design for M-30 Grade:** The proportion of M-30 grade concrete is calculated as per IS 10262-2009 & IS 456-2000 is 1:1.87:3.37. Water binder ratio is taken as 0.42.
- **3.2 Flexural Strength Test**: The mould is prepared for beams used in the bending test having a size of 0.10mX0.10mX0.50m. After preparing beams rest on the flexural testing machine and load is applied. After applying load the value noted from the dial gauge. Bending strength determine at 7 & 28 days
- **3.3 Split Tensile Strength**: The mould is prepared for cylinder used in the tensile test having a size of 0.15m diameter and 0.30m height. After preparing cylinder rest on the compression testing machine and load is applied. After applying load the value noted from the dial gauge. Tensile strength determine at 7 & 28 days

4. TEST RESULTS

4.1 Flexural Strength The below table shows the Bending strength for different percentage of SAP which is vary from 0%-3.2%.

Table 2: Flexural Strength Result

Mix Design	% SAP	7 days Flexural Strength	28 Flexural Strength	days
Mix-01	0	3.8	5.34	
Mix-02	0.8	4.56	6.54	
Mix-03	1.6	4.38	5.96	
Mix-04	2.4	4.28	5.90	
Mix-05	3.2	4.21	5.56	·

4.2 Split Tensile Strength The below table shows the tensile strength for different percentage of SAP which is vary from 0%-3.2%.

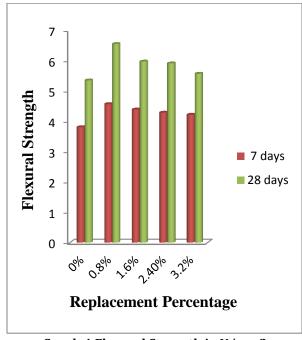
Table 3: Tensile Strength Result

Mix	% SAP	7 days Split	28 days Split
Design		Tensile	Tensile
		Strength	Strength
Mix-01	0	3.39	4.95
Mix-02	0.8	4.88	6.64
Mix-03	1.6	4.38	6.01
Mix-04	2.4	4.17	5.65
Mix-05	3.2	3.74	5.51

5. DISCUSSION ON TEST RESULTS

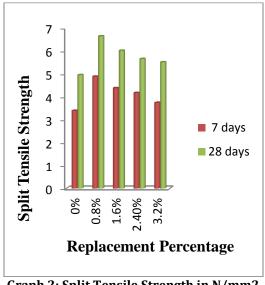
5.1 Flexural Strength: It is conclude that 7 & 28 days bending strength 20% & 22.47% increases when percentage upto 0.8%. After that strength decreases when percentage of SAP increases.

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Graph: 1 Flexural Strength in N/mm2

5.2 Split Tensile Strength: It is conclude that 7 & 28 days tensile strength 43.95% & 34.19% increases when percentage upto 0.8%. After that strength decreases when percentage of SAP increases.



Graph 2: Split Tensile Strength in N/mm2

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6. CONCLUSIONS:

Based on the various tests conducted on concrete with varying proportion of SAP the results were obtained and discussed in previous chapter from which the following conclusions are drawn.

- 1. Flexural strength of concrete with 0.8% replacement of cement with SAP is 2.47% greater than Flexural strength of normal concrete
- 2. Split tensile strength of concrete with 0.8% replacement of cement with SAP is 3.4% greater than split tensile strength of normal concrete.
- 3. From the result of this study it is recommended that 0.8 % SAP is adequate for partial replacement of Cement in concrete for self curing concrete

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