

## SYNTHESIS AND CHARACTERIZATION OF SnO<sub>2</sub> AND PANI DOPED SnO<sub>2</sub> NANOPARTICLES BY MICROWAVE ASSISTED SOLUTION METHOD

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**ABSTRACT:** Tin oxide (SnO<sub>2</sub>) nanoparticles have been synthesized by microwave assisted solution method using SnCl<sub>2</sub>·2H<sub>2</sub>O as a precursor. Polyaniline doped tin oxide (PANI/SnO<sub>2</sub>) nanoparticles were prepared by an in-situ polymerization of aniline in the presence of as-synthesized SnO<sub>2</sub> nanoparticles. The samples were characterized by X-Ray Diffraction, Scanning Electron Microscopy (SEM) and Transmission Electron Microscopy (TEM). The structure and the morphology of the nanoparticles have been studied using XRD pattern. The X-ray analysis shows that the obtained nanoparticles are SnO<sub>2</sub> and its crystallite size was in the range of 10-21 nm and for PANI doped SnO<sub>2</sub> nanoparticles, the crystallite size was in the range of 12-16 nm, which was further confirmed by TEM. TEM micrograph showed that SnO<sub>2</sub> nanoparticles were spherical in shape and embedded well in the PANI matrix. SEM micrographs indicate the presence of tin oxide nanoparticles in the PANI matrix.

**Keywords:** Microwave assisted synthesis, Hydrothermal route, SnO<sub>2</sub>, XRD, SEM and TEM.

### 1. INTRODUCTION

Microwaves are the electromagnetic radiations with wavelengths ranging from about 1 mm to 1 m in free space and frequencies between 300 GHz to 300 MHz, respectively. But, few frequency bands in this range are allowed for research work. The most common microwave frequency used for

carrying out the research work is 2.45 GHz, similar to the frequency of domestic microwave oven. Microwave heating is recognized for its various advantages, such as rapid heating, energy saving, fine microstructures, better product quality, environmental friendliness [1], etc.

Investigations have shown that the microwave method is an attractive choice to promote reactions and is an energy effective heating method compared to conventional heat conduction methods due to the direct heating of the reaction mixture [2]. In conventional heating methods, the vessel is heated and this heat is then transferred by convection. Microwave heating not only enhances the rate of formation, also enhances the material quality and size distributions. Additionally, the method shows rapid reaction rate, higher yield, short reaction time, small particle size, narrow particle size distribution, high purity materials, and enhanced physicochemical properties [3]. Microwaves can interact uniformly throughout the material, since the wavelength of the microwaves is in agreement with the physical dimension of the sample and supply heat energy throughout the volume of the material resulting in volumetric heating [4]. Microwave assisted synthesis is being cleaner, faster and economical than the conventional methods, in the present work, high purity SnO<sub>2</sub> nanoparticles were synthesized using microwave assisted hydrothermal method. This method is environmental friendly [5] [6] [7].

$\text{SnO}_2$  is an important N-type metal oxide semiconductor with a wide band gap of 3.6 eV at room temperature.  $\text{SnO}_2$  nanoparticles exhibit fascinating properties that differ from their bulk counterparts. The size and morphology of the nanomaterials affect their properties due to their high surface-to-volume ratio. Due to its outstanding properties in various applications like gas sensing properties, the preparation of  $\text{SnO}_2$  nanoparticles has attracted much attention recently.

Many processes have been developed to the synthesis of  $\text{SnO}_2$  nanostructures, e.g. spray pyrolysis [8], hydrothermal methods [9–11], evaporating tin grains in air [12], chemical vapour deposition (CVD) [13], thermal evaporation of oxide powders [14], rapid oxidation of elemental tin [15] and a sol-gel method [16, 17, 18] etc.

## 2. EXPERIMENTAL

### 2.1 Materials

Aniline (99.5%), Tin(II) chloride dihydrate ( $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ ) (99%) were procured from E. Merck. Ammonium persulfate (98%) and ammonia (99%) were purchased from Hi-media and used as received. All chemicals were of analytical grade and solutions were prepared with distilled water. Aniline monomer was distilled using a cubic condenser.

### 2.2. Characterization Techniques

The prepared  $\text{SnO}_2$  nanoparticles and PANI doped  $\text{SnO}_2$  nanoparticles were characterized by X-Ray Diffraction technique (XRD) and Scanning Electron Microscope (SEM) to find the structure, morphology and elemental composition. Crystallographic studies were carried out using an X-Ray diffractometer (Bruker D8 with Nickel

filtered  $\text{Cu} - \text{K}\alpha$  radiation), in the scanning range of  $2\theta$  from  $10^\circ$  -  $80^\circ$  using  $\text{Cu} - \text{K}\alpha$  radiations of wavelength 1.5406 Å. TEM micrographs of the prepared samples were taken from Transmission Electron Microscope (Model JEM 100 CX II) and HRTEM were taken using the Model JEOL - J2000. SEM images of the sample were recorded using the model HITACHI SEM, to study the morphology of the samples and their elemental analysis. UV spectra of the PANI doped  $\text{SnO}_2$  samples were recorded using UV-1800 series spectrophotometer in the absorption mode and the intensity of the absorption peaks of the samples were examined by it.

### Synthesis of $\text{SnO}_2$ nanoparticles

All the chemicals used in microwave assisted hydrothermal synthesis have been used as received from the chemical suppliers without any further purification and processing. For the synthesis of  $\text{SnO}_2$  nanoparticles, 0.03 M solution of stannous chloride dihydrate  $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$  (AR grade) was prepared and 5 ml ammonia solution was added with it, drop by drop, till its pH value raises up to 10. Then the mixture was kept in a magnetic stirrer for half an hour, at  $80^\circ\text{C}$ . This solution is sealed and kept in a microwave oven and heated for 6 minutes at 800 Watts, till the volume of the mixture becomes one fourth of its initial value. The colloidal solution obtained was filtered with Whatman filter paper. In order to remove the impurities, the solution was washed with deionized water 2-3 times. The wet nanoparticles were dried in air for 3 days, to remove the moisture content and the dried powder was ground using pestle and mortar.

### Synthesis of PANI doped $\text{SnO}_2$ nanoparticles

PANI doped  $\text{SnO}_2$  nanoparticles were synthesized by an in-situ polymerization [19] of aniline in the

presence of as-synthesized SnO<sub>2</sub> nanoparticles using AmmoniumPersulphate (APS) as an oxidant. Aniline monomer was distilled using cubic condenser for purification. Aniline (0.1M) and APS were dissolved separately in 2M HCl solution and stirred for 1 hour. Aniline was added drop by drop with 2M HCl and the mixture was kept in a magnetic stirrer for 30 minutes at 40°C. Then the mixture was added with prepared SnO<sub>2</sub> nanoparticles. The solution was stirred continuously for 10 min. Then APS solution was added gently with the mixture with continuous stirring for half an hour. Due to the polymerization of Aniline, Polyaniline (PANI) was obtained. The colloidal solution obtained was cooled for one day. After cooling, it was filtered with whattsman filter paper and washed with deionized water 2-3 times. The wet nanoparticles were dried at room temperature for 3 days, to remove the moisture content and the dried powder was ground using pestle and mortar.

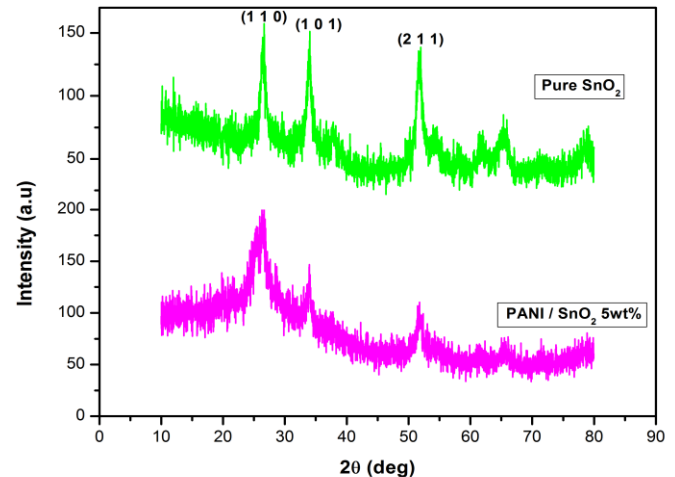
## 2. RESULTS AND DISCUSSION

### 3.1 X-Ray Diffraction studies

The X-ray diffraction pattern of SnO<sub>2</sub> nanoparticles and PANI doped SnO<sub>2</sub> nanoparticles are shown in Figure 1. The crystallite size of SnO<sub>2</sub> nanoparticles and PANI doped SnO<sub>2</sub> nanoparticles were calculated using the value of FWHM(β) from the most intense XRD peaks using Debye-Scherrer formula [20]

$$D = \frac{K\lambda}{\beta \cos \theta} \text{ nm}$$

where D is the crystallite size, K is the shape factor (0.94), λ is the wavelength of X-rays (λ = 1.54059 Å), β is the full width at half maximum (FWHM) of the diffraction peaks and θ is the angle of diffraction.



**Figure 1. XRD spectra of Pure SnO<sub>2</sub> and PANI doped SnO<sub>2</sub> nanoparticles**

The XRD result shows that the sharp diffraction peaks formed at 26°, 34° and 51° confirms the formation of SnO<sub>2</sub> nanoparticles which matches with that of PANI doped SnO<sub>2</sub> nanoparticles. All the peaks were indexed as tetragonal structure for both the samples, which are in good agreement with other reported values [21-22]. The sharpness of the peaks shows that SnO<sub>2</sub> nanoparticles are highly crystalline. The crystallite size for SnO<sub>2</sub> nanoparticles synthesized in this method was found to be 10-21 nm and that of PANI doped SnO<sub>2</sub> nanoparticles was calculated as 12-16 nm. The peaks formed at 26°, 34° and 51° can be indexed to (1 1 0), (1 0 1), (2 1 1) planes of SnO<sub>2</sub> and PANI doped SnO<sub>2</sub> nanoparticles which matches well with JCPDS card # 41-1445. The lattice parameters for the tetragonal phase structure were calculated using the following relation [23]

$$\frac{1}{d^2} = \left( \frac{h^2 + k^2}{a^2} \right) + \frac{l^2}{c^2}$$

The lattice parameters of the SnO<sub>2</sub> nanoparticles were calculated as a = 4.7615 Å and c =

3.9639Å and for PANI doped SnO<sub>2</sub> nanoparticles, it was calculated as a=4.7526 Å and c= 3.950Å which matches well with the standard values[24].

**Table 1. Structural Parameters of Pure SnO<sub>2</sub> and PANI doped SnO<sub>2</sub> nanoparticles**

The crystallite size, lattice parameters, lattice distortion, cell volume and specific surface area of the samples were calculated and listed in Table.1.

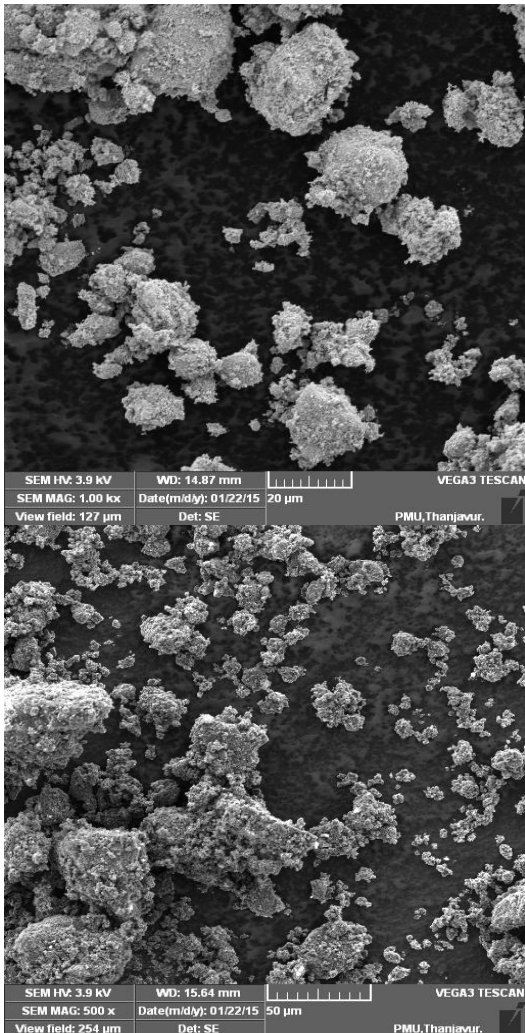
Sample	Crystallite Size $D = \frac{K\lambda}{\beta \cos \theta}$ (nm)	Lattice Parameters		Lattice Distortion U	Cell volume	Specific surface area $S=6/(\rho D)^*$ m <sup>2</sup> /g
		a(A <sup>0</sup> )	c(A <sup>0</sup> )			
SnO <sub>2</sub>	10-21	4.7615	3.9639	1.2012	83.25	61.66
PANI doped SnO <sub>2</sub>	12-16	4.7526	3.950	1.2031	83.11	66.40

\* ρ = 6.95 g/cm<sup>3</sup>

**Table 1. Variation of crystallite size, lattice parameters, lattice distortion, cell volume and specific surface area of the samples.**

### 3.2. SEM Analysis

The SEM micrograph of the pure SnO<sub>2</sub> nanoparticles, synthesized by microwave assisted solution technique is shown in Figure 2a. It can be observed that SnO<sub>2</sub> nanoparticles are interconnected, which shows strong agglomeration with lot of small spherically shaped particles. This agglomerate actually consists of much smaller grains around 10-21nm. The SEM micrograph of PANI doped SnO<sub>2</sub> nanoparticles, synthesized by microwave assisted solution technique is shown in Figure 2b. In case of PANI doped SnO<sub>2</sub> nanoparticles, the formation of polymer shell around the SnO<sub>2</sub> nanoparticles can be seen in SEM image. The SEM image of SnO<sub>2</sub> nanoparticles shows the formation of nanoclusters and in case of PANI doped SnO<sub>2</sub> nanoparticles, the nanoparticles are highly dispersed with strong agglomeration.



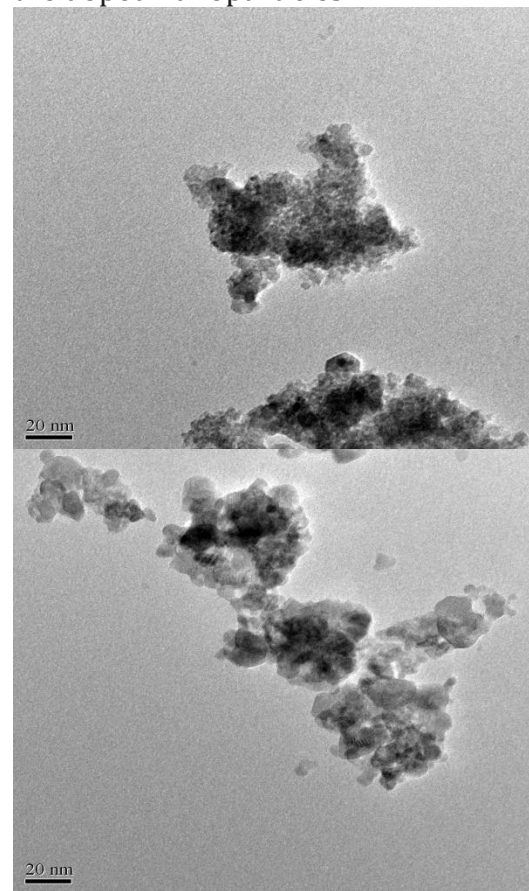
**Figure 2a. SEM image of Pure SnO<sub>2</sub>NPs**  
**Figure 2b. SEM image of PANI doped SnO<sub>2</sub>NPs**

### 3.3 TEM Analysis

The morphology and particle size of pure SnO<sub>2</sub> and PANI doped SnO<sub>2</sub> nanoparticles were observed using TEM micrographs (Fig. 3a, 3b). The presence of spherical shaped particles with particles size 20nm was observed. The calculated particles size from XRD investigation matches well with the particlesize observed from TEM

micrograph. These results suggest the formation of tin dioxide nanoparticles.

The SAED pattern of SnO<sub>2</sub> nanoparticles is shown in Figure 3c and it has bright spots, which indicates the crystalline nature of the sample. Figure 3d shows the SAED pattern of PANI doped SnO<sub>2</sub> nanoparticles. The bright spots in this pattern confirm the crystalline nature of the doped nanoparticles.



**Figure 3a. HRTEM image of SnO<sub>2</sub> nanoparticles**  
**Figure 3b. HRTEM image of PANI doped SnO<sub>2</sub> nanoparticles**

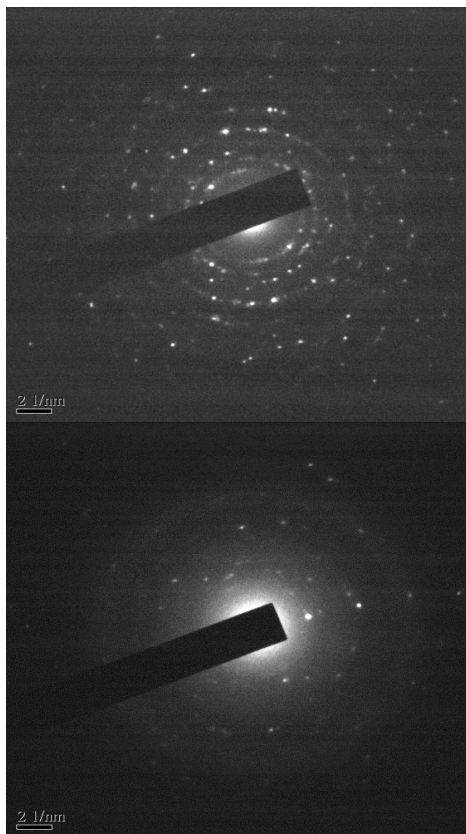


Figure 3c. SAED pattern of SnO<sub>2</sub> nanoparticles Figure 3d. SAED pattern of PANI doped SnO<sub>2</sub> nanoparticles

### 3. CONCLUSION

SnO<sub>2</sub> nanoparticles have been successfully synthesized by microwave assisted solution method, rapidly. PANI doped SnO<sub>2</sub> nanoparticles was prepared by an in-situ polymerization of aniline in the presence of as-synthesized SnO<sub>2</sub> nanoparticles. The structural and the morphological properties of the both the samples were investigated by XRD spectra. The XRD result shows that the obtained SnO<sub>2</sub> nanoparticles were tetragonal crystalline materials. The sharp diffraction peaks formed at 26°, 34° and 51° confirms the formation of SnO<sub>2</sub> nanoparticles which matches well with that of PANI doped SnO<sub>2</sub> nanoparticles. The average particle size of

SnO<sub>2</sub> nanoparticles was calculated as 14.56 nm and that of PANI doped SnO<sub>2</sub> nanoparticles was 13.46 nm. After adding the dopant with SnO<sub>2</sub>, the particle size decreases. TEM micrograph confirmed the formation of spherical nanoparticles. SEM images reveal that SnO<sub>2</sub> nanoparticles were uniformly mixed within the PANI matrix.

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